

Tuesday, 19/08/2008 4:07:56 PM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 41520 : 13407

P.O. Number

This Issue

: 19/08/2008

: NC

Prsht Rev. First Issue

: //

: 40074

Type

: SMALL /MED FAB

Project Number

Drawing Name

Part Number

Drawing Number

· B67-43001 P.30 : N/A

: TUBE END CAP

: PB674300193

Drawing Revision

: B1

Material **Due Date**

: 18/09/2008

Qty:

30 Um:

Each

Written By

Previous Run

Checked & Approved By Comment

: est rev A new issue

S.O. No. :

08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

M6061T6S063

6061-T6 .063 Sheet

Comment: Qty.:

6061-T6 .063 Sheet

0.0072 sf(s)/Unit Total:

0.2174 sf(s)

batch:

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per_Dwg B67-43001

Dwg Rev. B(

HB

Prog Rev: R1

2-Deburr if necessary

3.0 QC2



EB 8-9-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

N/O:	rospace Lt		\\/	JDK UDDED CHVVI	GES				
DATE	STEP	WORK ORDER CHANGES PROCEDURE CHANGE				D	ate Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			····						
Part No	:	PAR #:	Fault Cat	egory:	NCR: Y	es No	DQA:	Date: _	
	Resc	olution:	Dispositi	on:	QA: N/0	Close	d:	Date: _	
NCR:		,	WORK OR	ER NON-CONFORM	MANCE (N	CR)			
DATE	OTED	Description of NC			ection B		Verification	Approval Chief Eng	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section C		QC Inspector
								1	
	i i		1 1			ı		į.	
	 			· · · · · · · · · · · · · · · · · · ·					

NOTE: Date & initial all entries

Date: *

Tuesday, 19/08/2008 4:07:56 PM

User: .

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END CAP

Job Number: 41520

Part Number: PB674300193

Job Number:



Seq. #:

Machine Or Operation:

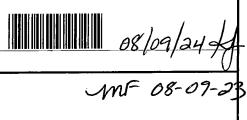
Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





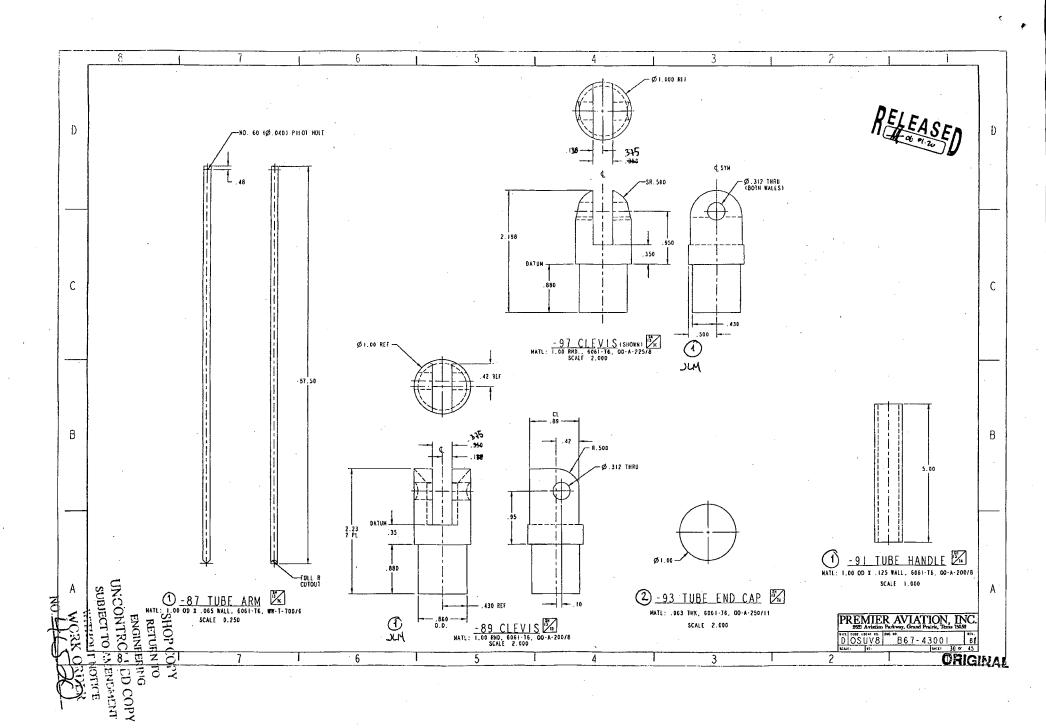
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Ae	rospace	Lta							
W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	4 :	Date: _	
	Re	esolution:	Disposition	!:	QA: N/C CI	osed:		Date: _	
NCR:		W	ORK ORDE	R NON-CONFORMAL	NCE (NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng		Sign & Verific		Approval Chief Eng	Approval QC Inspector
		·							
									-

NOTE: Date & initial all entries



DART AERO	SPACE LTD		Work Order:	41520			
Description:	TUBE EUD	CAD.	·4.,		Part Number:	PB6743001-9	
						Page 1 of 1	
nspection Dw	g: , Rev: 300(~93	<u>"</u>				rage i oi i	
40014	FIRST	ARTICLE IN	SPECTION	ON CHE	CKLIST		
	x	First Artic	cie 🗀	Proto	type	-	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments	
8 1.00	100 - 001	,996	*		·		
.663	4010	, 061	¥.				
	·						
			<u> </u>				
			-	· · · · · · · · · · · · · · · · · · ·			
· · · · · · · · · · · · · · · · · · ·			<u> </u>				
		<u> </u>					
· · · · · · · · · · · · · · · · · · ·							
	 						
						<u> </u>	
						2	
		4					
	<u> </u>	*					

			•	-	*		
Rev	Date	Change				Revised by	Approved
A		New Issue				KJ/JLM	

Date:



Date:

Date: